

Principais características do sistema SS 200



Suspenso



Portas de 80 kg



Sistema com rolamento



Sobreposto



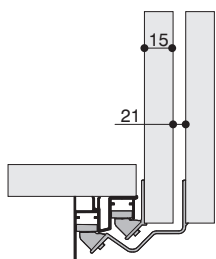
Altura da Porta
Altura = 90mm + A
A = Vão externo do móvel



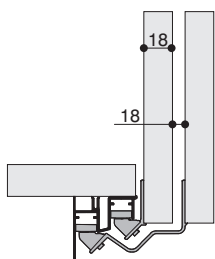
Para portas de
Madeira e Alumínio

Espessuras de portas . Caixa do Móvel . Trilhos (mm)

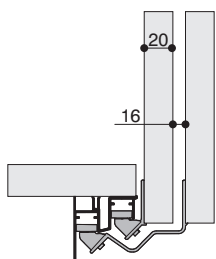
Porta de 15 mm



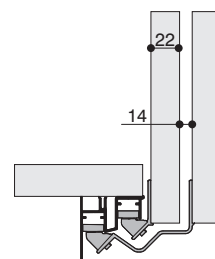
Porta de 18 mm



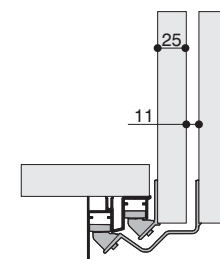
Porta de 20 mm



Porta de 22 mm



Porta de 25 mm

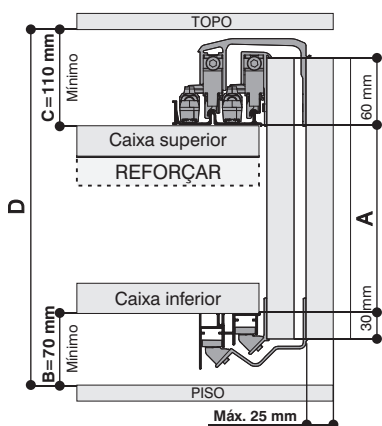


Cálculos

Porta (mm)
90 + A

A = Vão externo do móvel

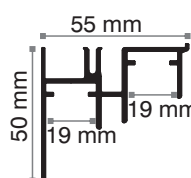
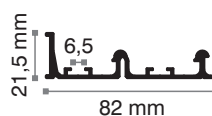
Caixa do Móvel
D - B - C



Trilho Rometal para portas de 15 a 25 mm

Superior (RM-007)

Inferior (RM-006)



Componentes 02 portas

IMAGEM	CÓDIGO	PEÇAS
	2003D	1
	2004E	1
	2005D	1
	2006E	1
	2007	2

IMAGEM	CÓDIGO	PEÇAS
	2008	2
	2009	Varia conforme configuração
	2010	Varia conforme configuração
	2011	Varia conforme configuração
	2014	Varia conforme configuração

Componentes 03 portas

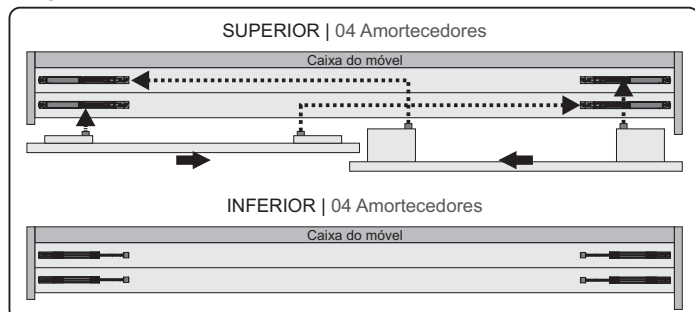
IMAGEM	CÓDIGO	PEÇAS
	2003D	1
	2004E	1
	2005D	2
	2006E	2
	2007	2

IMAGEM	CÓDIGO	PEÇAS
	2008	4
	2009	Varia conforme configuração
	2010	Varia conforme configuração
	2011	Varia conforme configuração
	2014	Varia conforme configuração

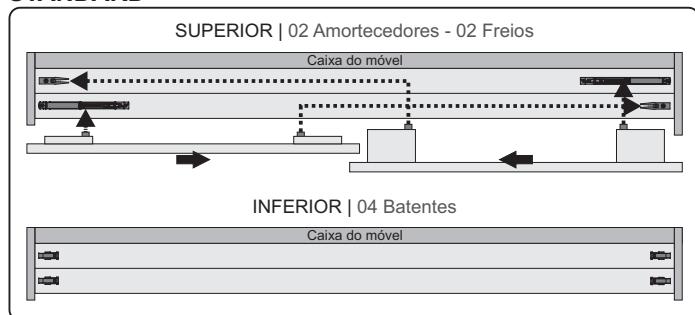


Configurações para 2 portas

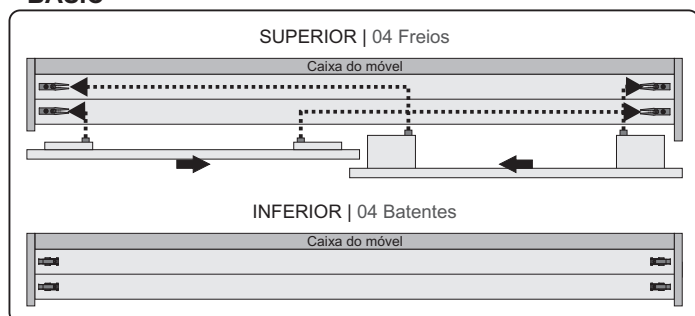
TOP



STANDARD

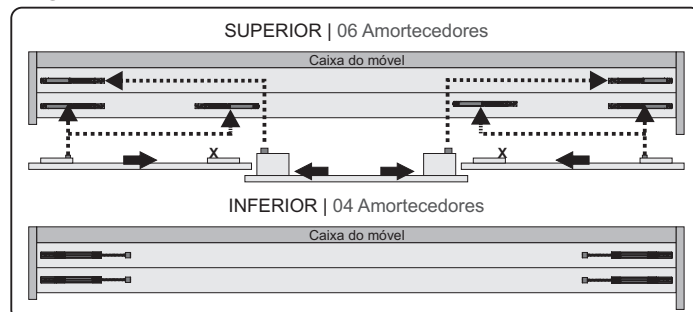


BASIC

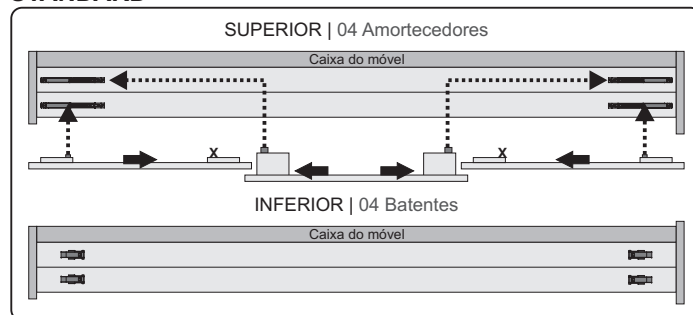


Configurações para 3 portas

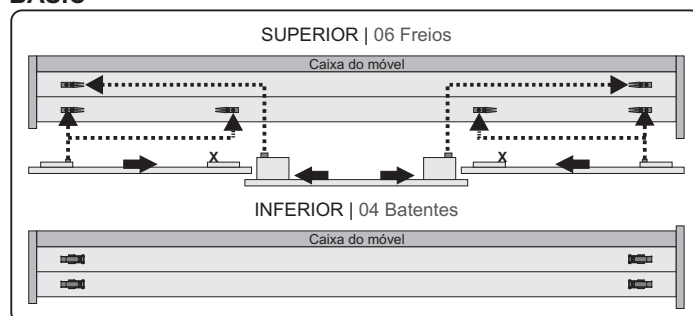
TOP



STANDARD



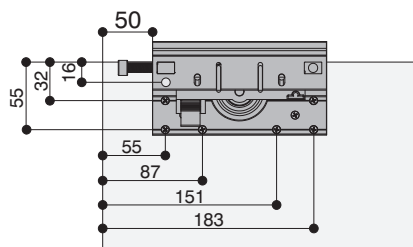
BASIC



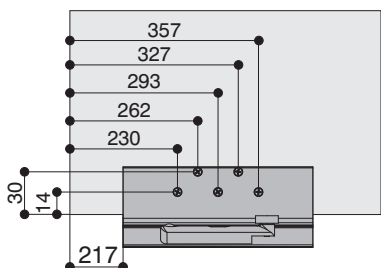
Medidas vista lateral (mm)

Externo

Carro deslizador
superior externo
direito e esquerdo

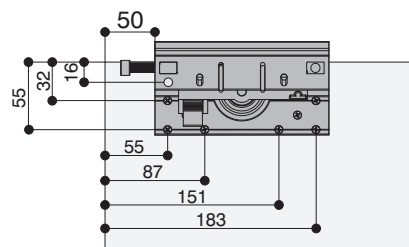


Guia inferior
externo

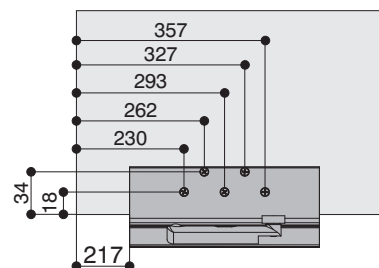


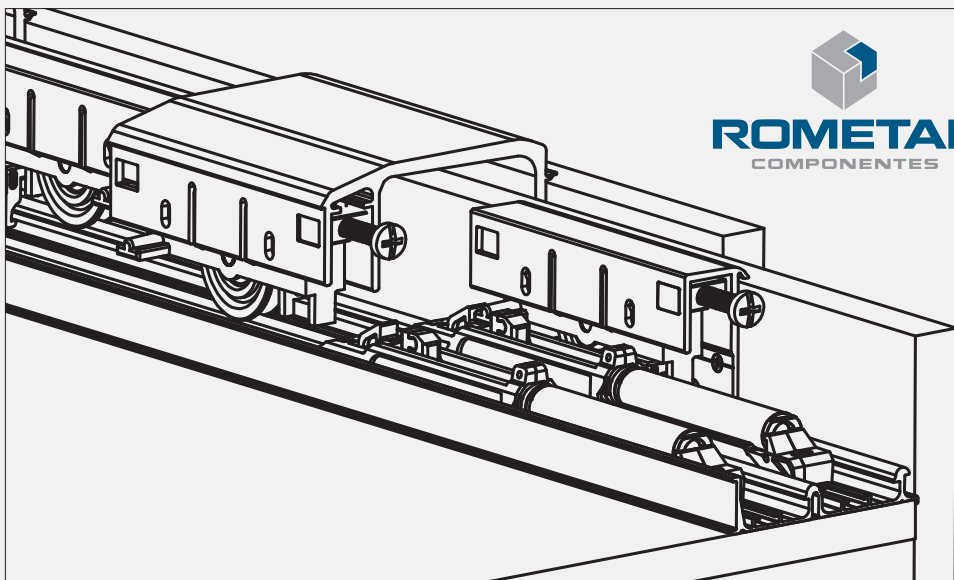
Interno

Carro deslizador
superior interno
direito e esquerdo



Guia inferior
interno



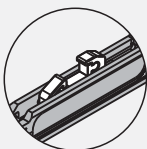


MANUAL DE MONTAGEM

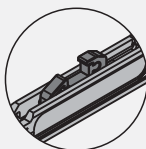
SS 200

Qual o amortecedor para sua porta?

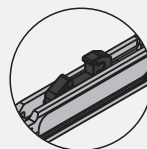
Leve (15 a 25kg)
Gatilho Branco



Médio (25 a 50kg)
Gatilho Cinza



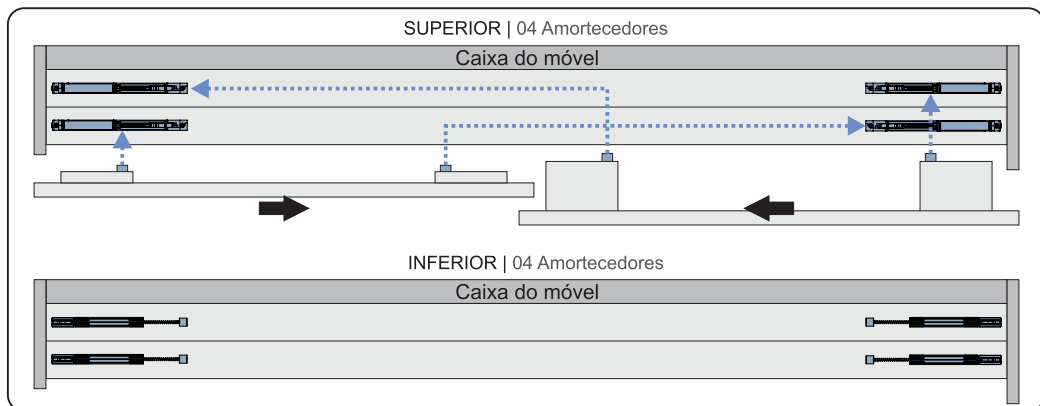
Pesado (50 a 80kg)
Gatilho Preto



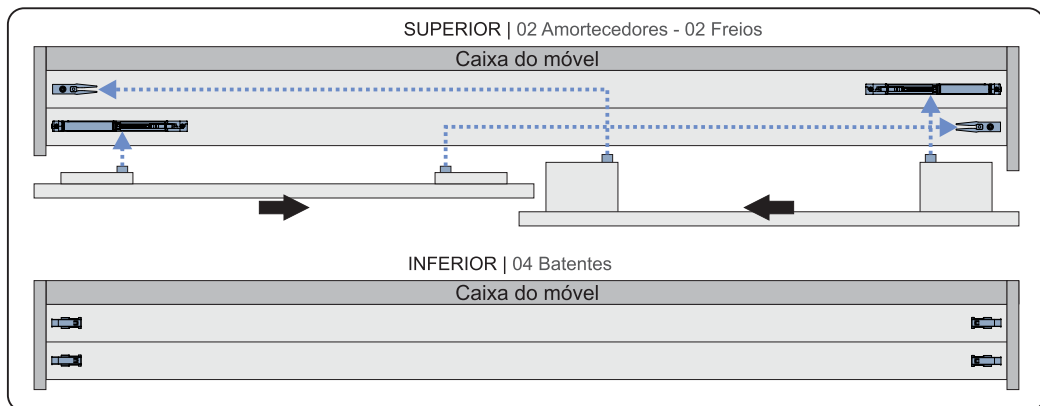
Importante: Caso o peso não seja compatível com o amortecedor, o funcionamento do sistema poderá ser comprometido.

Configuração de montagem para 2 portas

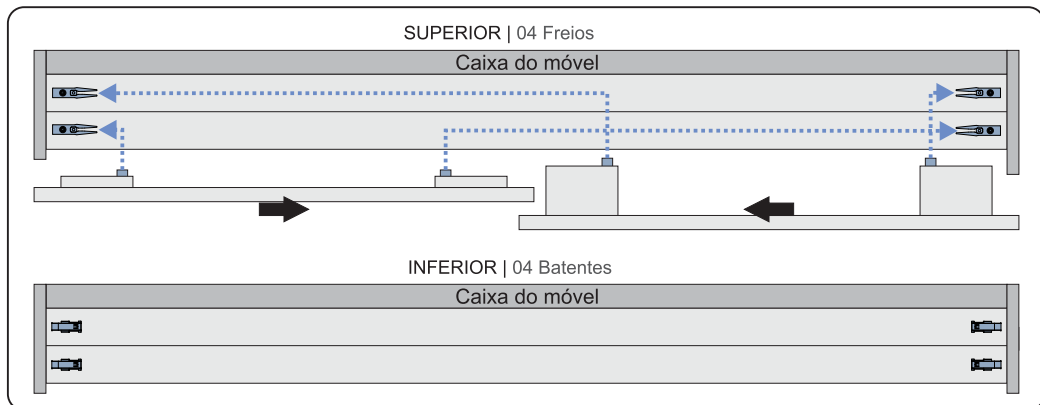
TOP



STANDARD



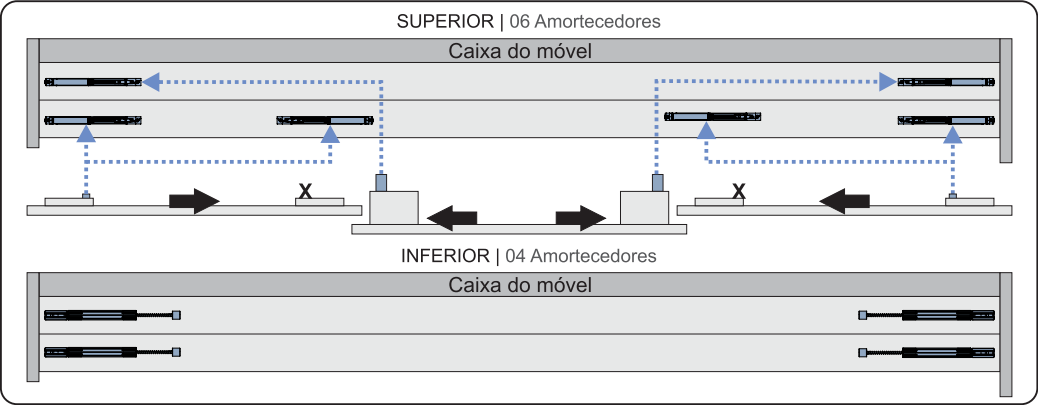
BASIC



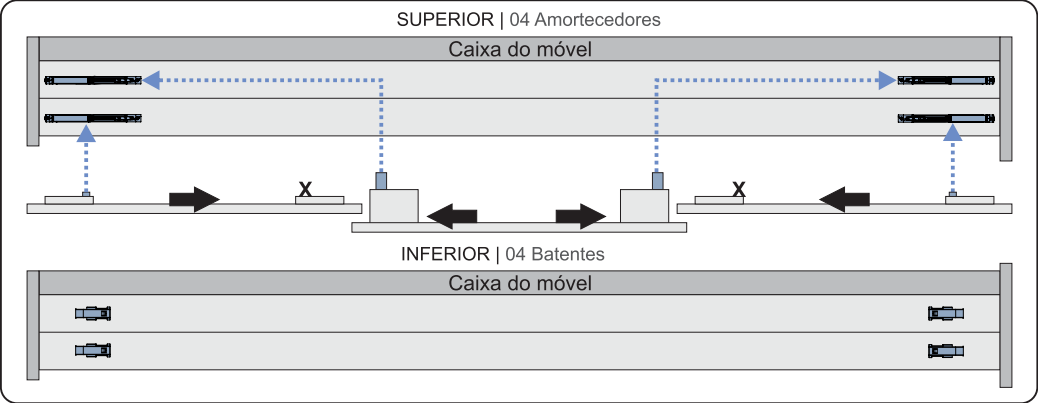
Configuração de montagem para 3 portas

TOP

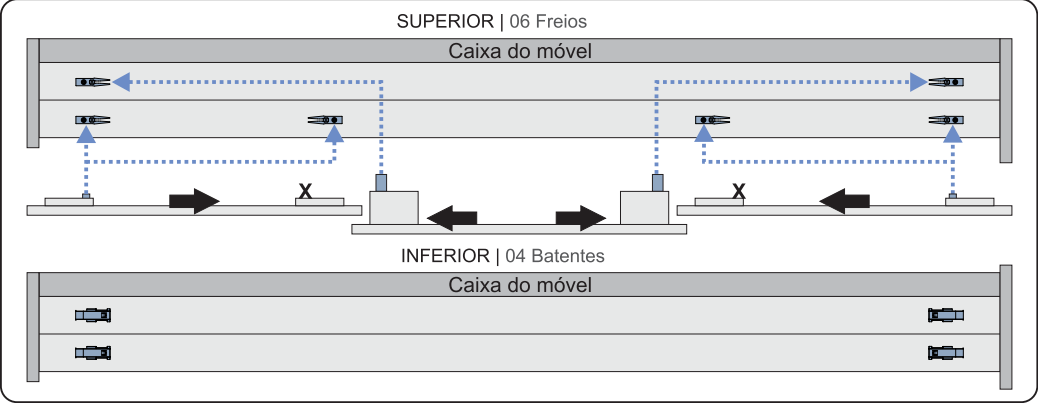
X = Carro interno sem o pescador



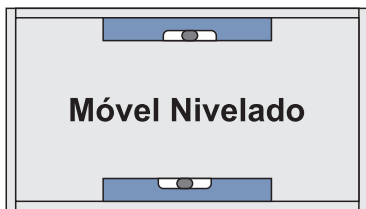
STANDARD



BASIC

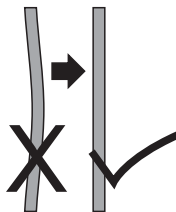


Precauções antes do início da montagem



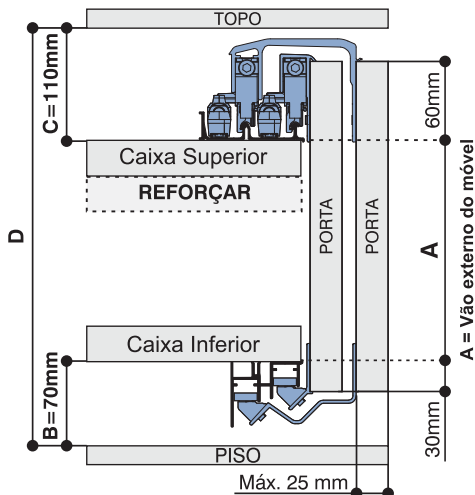
O móvel precisa estar nivelado, e as portas não devem estar empenadas.

Em caso de portas empenadas utilizar desempenador.



O cálculo de altura da porta deve ser feito da seguinte maneira:

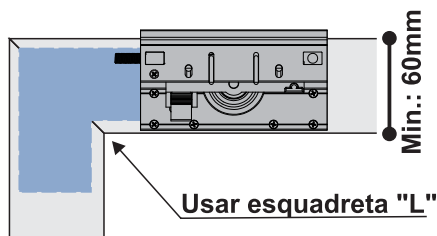
$$\text{Porta} = 90\text{mm} + A$$
$$D - B - C = \text{Caixa do Móvel}$$



O transpasse de portas deve ser de 20 a 30mm.

Largura mínima indicada da porta = 800mm

Portas de alumínio

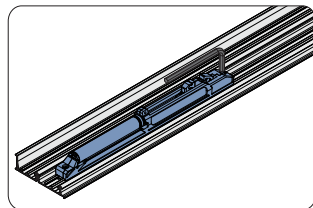
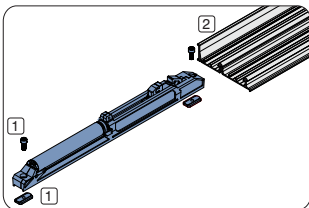


- **DEVE** ser colocada uma esquadra reforçada, em forma de cantoneira (**L**) internamente no corte 45 graus, para evitar o empenamento da porta.
- A altura do perfil superior **DEVE** ser maior ou igual à 60mm para que o sistema seja fixado corretamente.
- Todos os parafusos **DEVEM** ser fixados!

1 PASSO

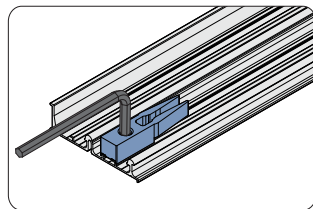
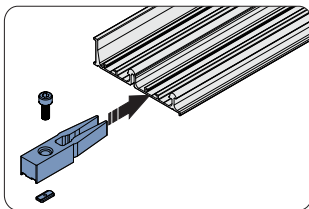
Posicionar os componentes nos Trilhos

Amortecedor Superior

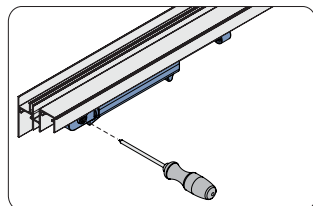
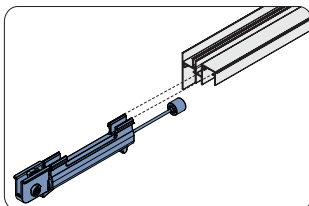


- 1 - Fixar as chapas e os parafusos no amortecedor.
- 2 - Encaixar o amortecedor no trilho.

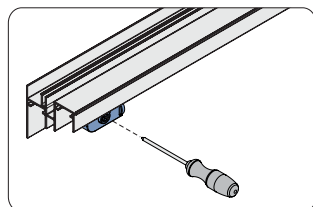
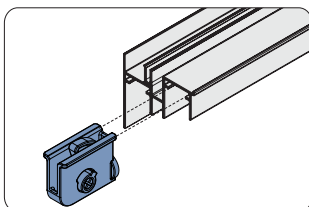
Freio Superior



Amortecedor Inferior com íman



Batente Inferior



2 PASSO

Fixação dos trilhos pelo lado externo do móvel

Fixação externa

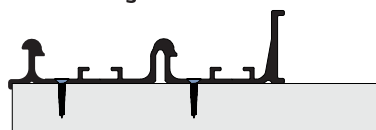
Obs: O primeiro furo deve ser feito a 100mm da lateral do trilho e o outro a cada 400mm de distância.

Trilho Superior

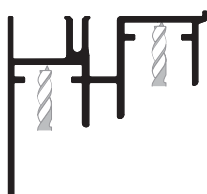
Furação



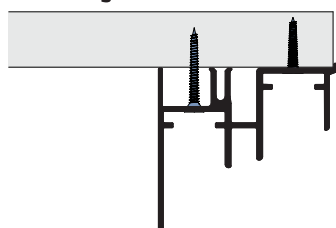
Fixação no móvel



Furação



Fixação no móvel



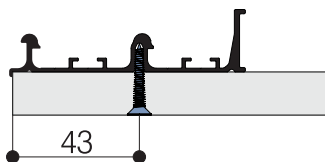
Trilho Inferior

Posição dos trilhos pelo lado interno do móvel

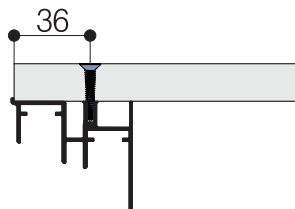
Fixação interna

Obs: Após posicionar os amortecedores, freios ou batentes, fixar os trilho superior e inferior no móvel.

Trilho Superior



Trilho Inferior

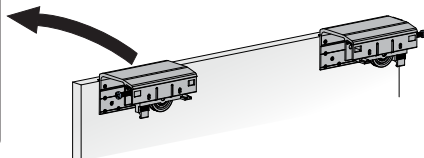
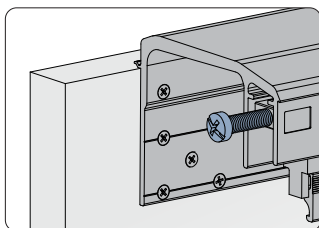


3 PASSO



Fazer as furações e fixar na porta o carro deslizador superior externo e interno, e o guia inferior externo e interno conforme as medidas indicadas abaixo. (medidas em mm)

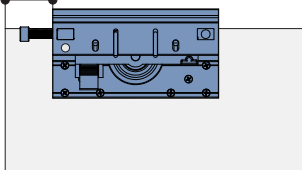
Obs: Os parafusos de regulagem devem ficar voltados para as extremidades da porta.



Porta Externa

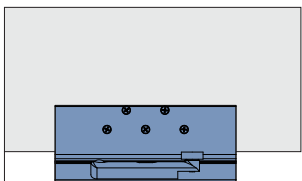
Carro deslizador superior externo direito e esquerdo

50 mm



Guia inferior externo

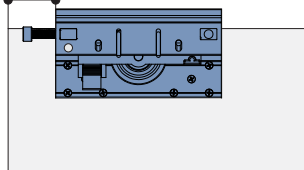
217 mm



Porta Interna

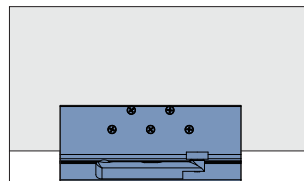
Carro deslizador superior interno direito e esquerdo

50 mm



Guia inferior interno

217 mm



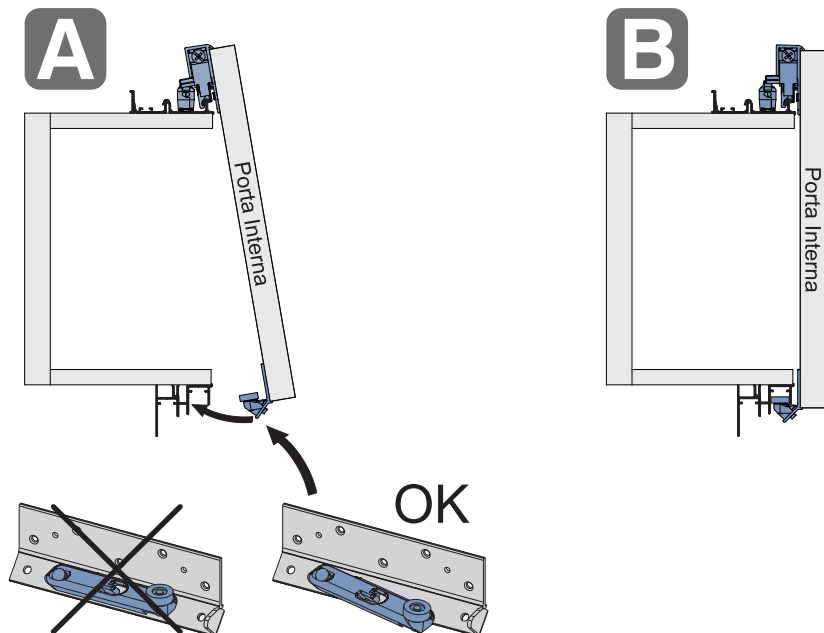
Fazer as furações utilizando furadeira.



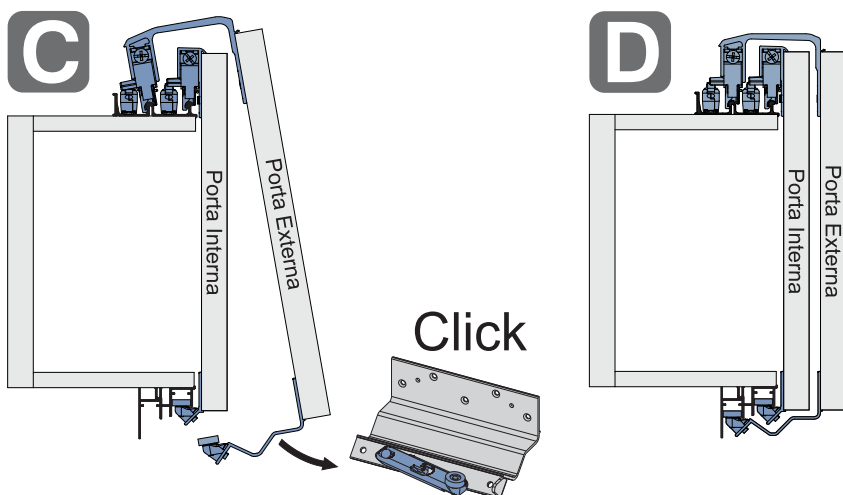
Fixar os parafusos utilizando chave philips.

4 PASSO

Encaixar o carro deslizador superior interno no trilho do móvel.



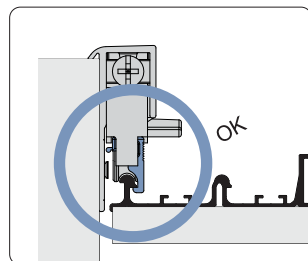
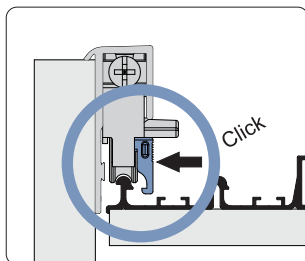
Encaixar o carro deslizador superior externo no trilho do móvel.



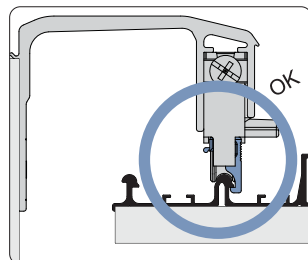
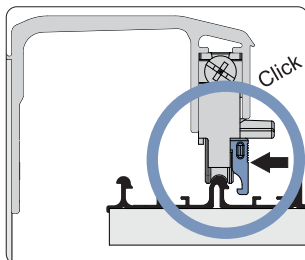
5 PASSO

Acionamento do sistema antidescarrilamento.

Carro deslizador superior interno



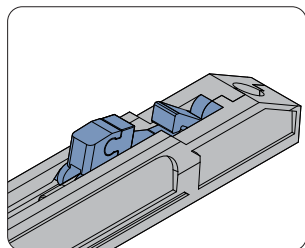
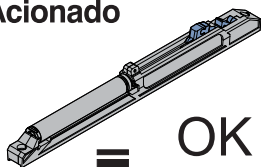
Carro deslizador superior externo



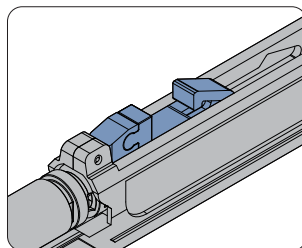
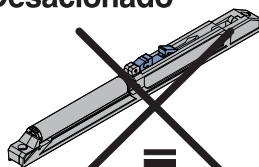
6 PASSO

Acionar o amortecedor.

Acionado

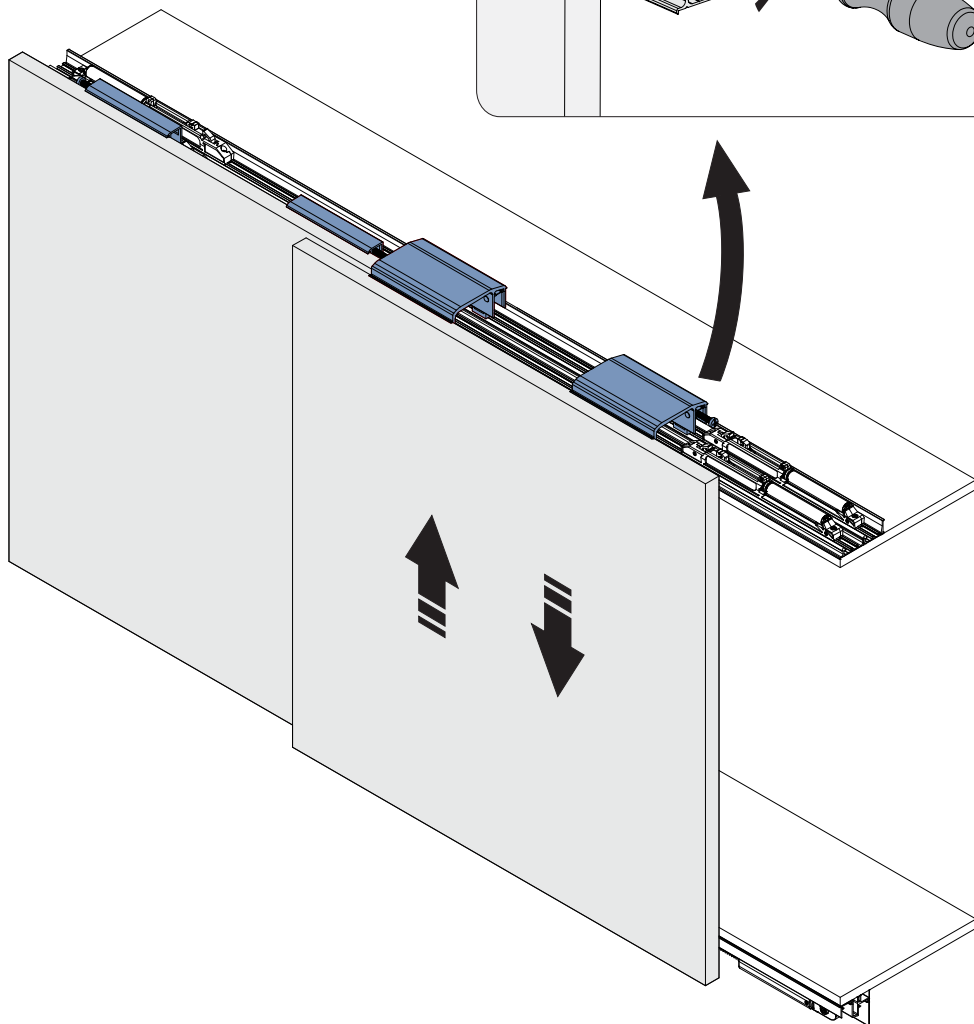
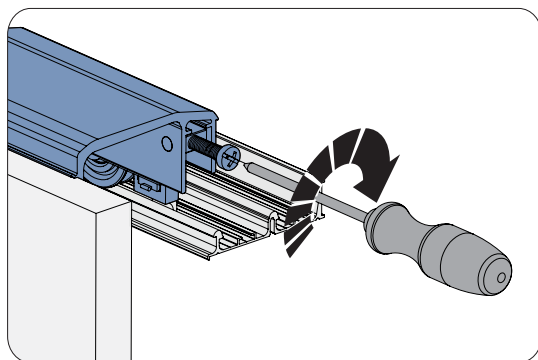


Desacionado



7 PASSO

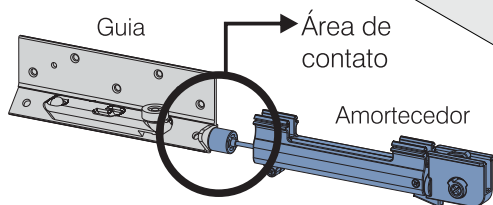
Regular a altura da porta.



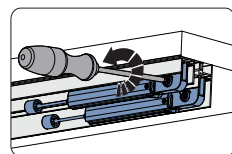
8 PASSO

Regular o amortecedor inferior ou batente.

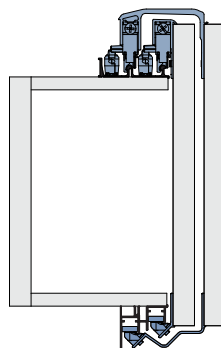
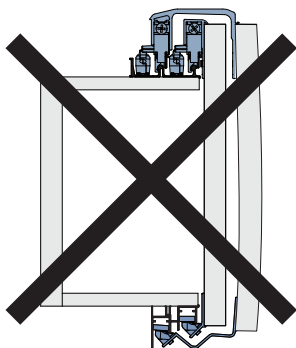
Verificar se o amortecedor e o guia possuem área de contato.

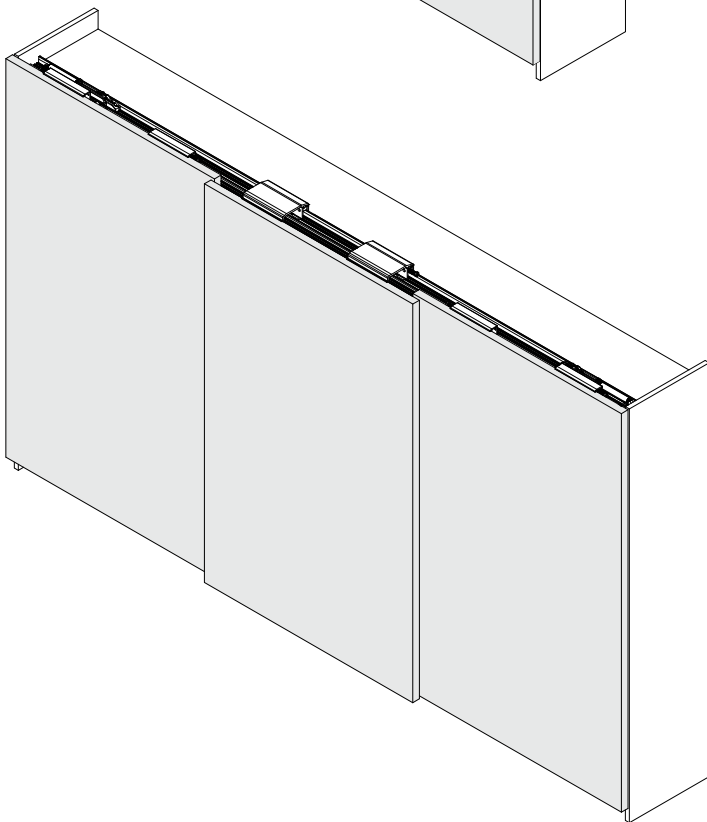
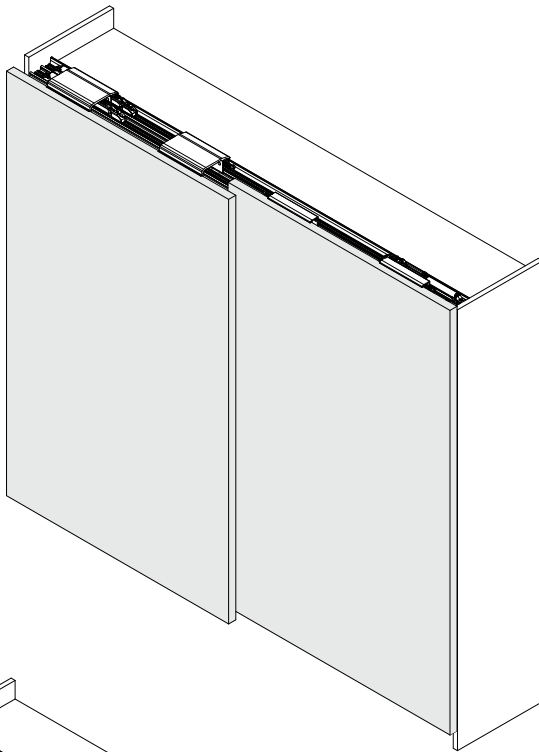


Fixe o Amortecedor



IMPORTANTE: Portas empenadas comprometem o funcionamento do amortecedor com ímã pois impedem o contato com o guia.





Rev.: 02



ROMETAL COMPONENTES PARA MÓVEIS LTDA.

Rodovia RSC 470 | km 176, 100 | n.º 2650 | Bairro Centro | CEP 95330-000
Veranópolis | RS | Brasil | PABX (54) 3441 3100 | rometal@rometalcomponentes.com.br