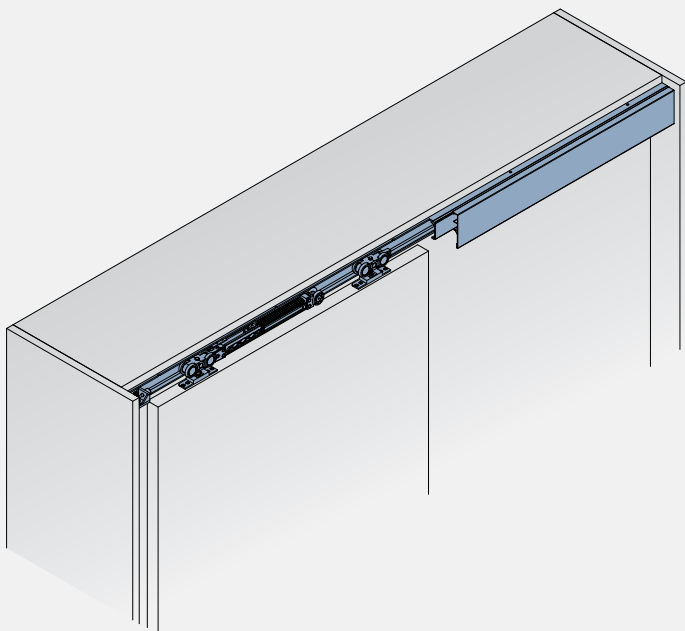




**ROMETAL<sup>®</sup>**  
COMPONENTES



**MANUAL DE MONTAGEM**

**RO 82**

Revisão 01

## MANUAL DE MONTAGEM

### Principais características do sistema



Suspensão



Portas de 100 kg



Sistema com rolamento



Sobreposto



Varia conforme  
a fixação do sistema

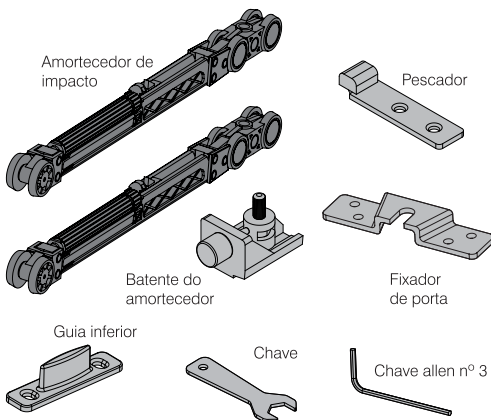


Para portas de  
Madeira e Alumínio

### RO 82 - TOP

#### Componentes do sistema para 1 porta

02 Batente do amortecedor - 02 Pescador - 02 Amortecedor de impacto  
02 Fixador de portas - 01 Guia inferior - 01 Chave 13mm  
01 Chave allen nº 3



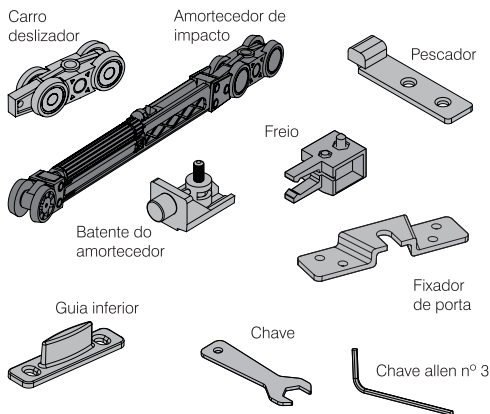
← mínimo 900 mm →

Porta

### RO 82 - STANDARD

#### Componentes do sistema para 1 porta

01 Batente do amortecedor - 01 Carro deslizador - 01 Pescador - 01 Freio  
01 Amortecedor de impacto - 02 Fixador de portas - 01 Guia inferior  
01 Chave 13mm - 01 Chave allen nº 3



← mínimo 700 mm →

Porta

### Ferramentas Necessárias



Chave phillips



Parafusos



Trena



Furadeira

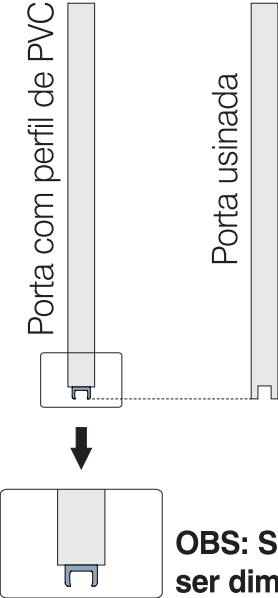


Chave allen



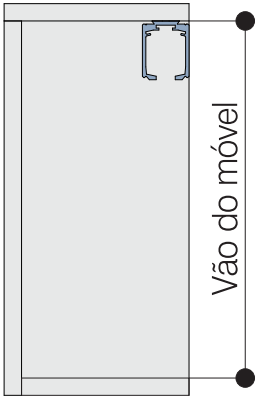
Chave 13mm

Cálculo da porta



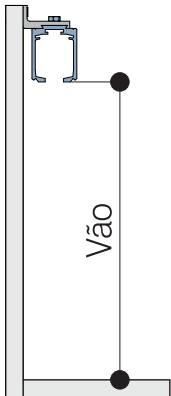
Fixação interna

Vão do móvel - 73,5mm



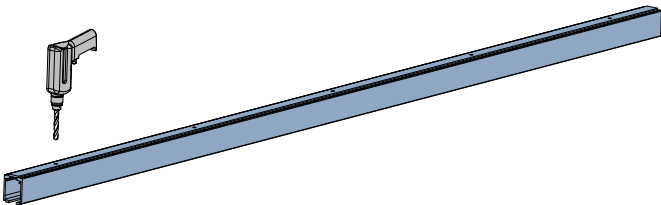
Fixação externa

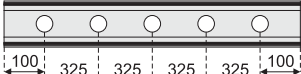
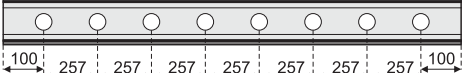
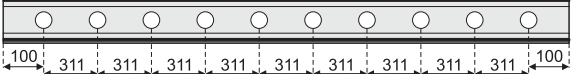
Vão entre perfil e o piso - 30mm



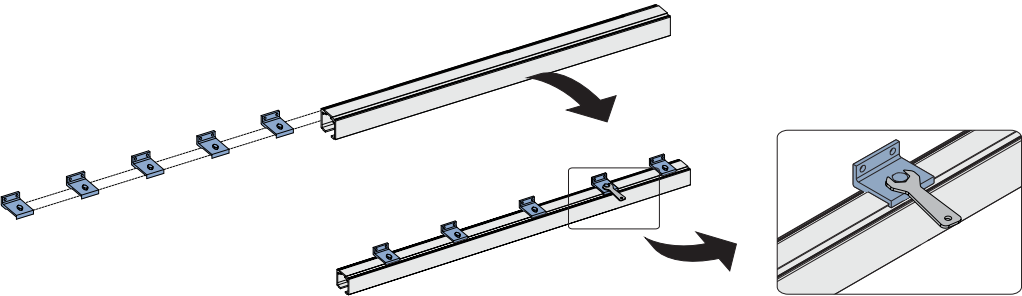
1 PASSO

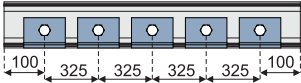
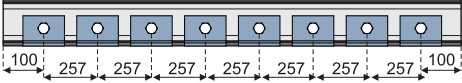
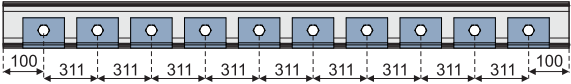
Fixação interna, furação do perfil



| Perfil                                                                             | Comprimento do perfil | Quantidade de furos no perfil | Desenho das furações (Vista Superior)                                                |
|------------------------------------------------------------------------------------|-----------------------|-------------------------------|--------------------------------------------------------------------------------------|
|  | 1,5m                  | 5                             |   |
|  | 2m                    | 8                             |   |
|  | 3m                    | 10                            |  |

Fixação externa, encaixar as presilhas.

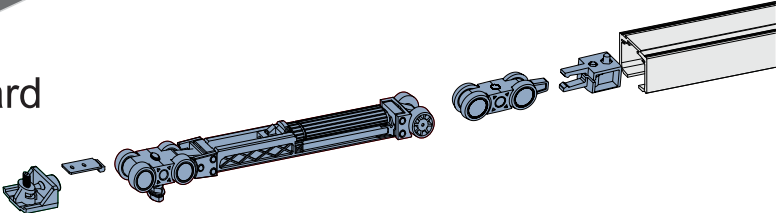


| Perfil                                                                           | Comprimento do perfil | Quantidade de presilhas no perfil | Desenho das presilhas (Vista Superior)                                             |
|----------------------------------------------------------------------------------|-----------------------|-----------------------------------|------------------------------------------------------------------------------------|
|  | 1,5m                  | 5                                 |   |
|  | 2m                    | 8                                 |   |
|  | 3m                    | 10                                |  |

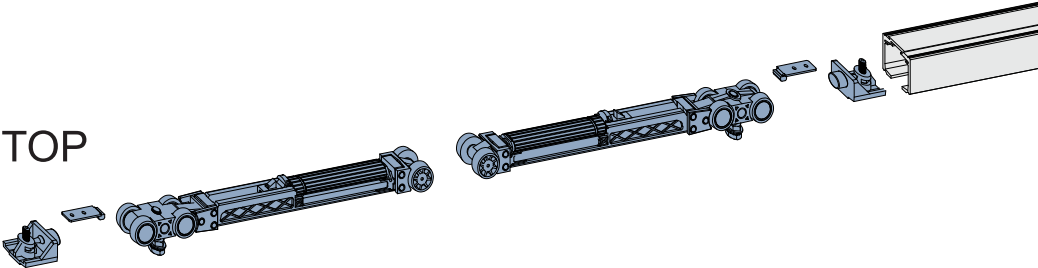
2 PASSO

Posicionamento dos componentes.

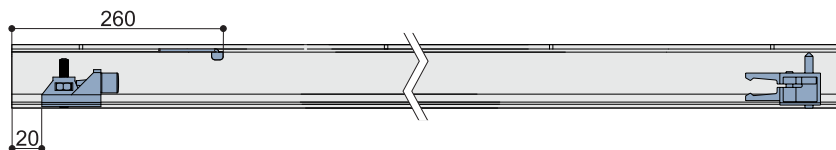
Standard



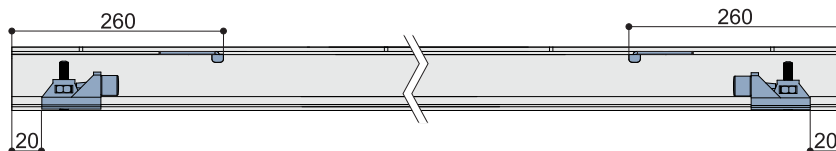
TOP



# Standard



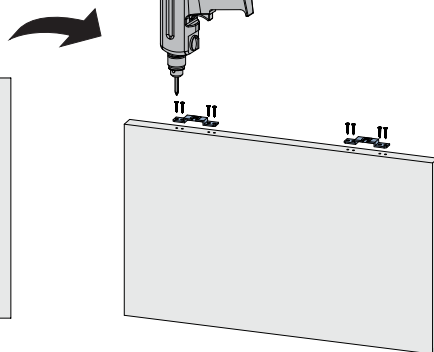
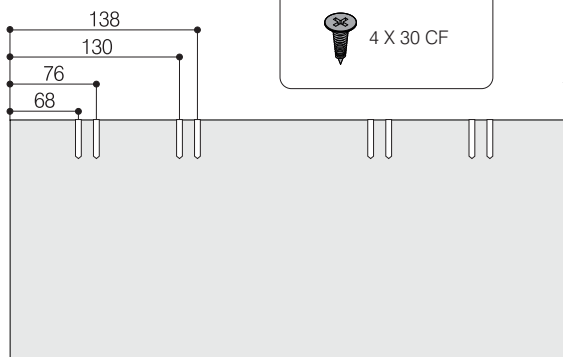
## TOP



### 3 PASSO

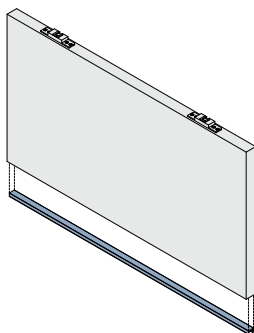
Furação e montagem das portas.

#### Parafusos



### 4 PASSO

Fixação do perfil inferior.

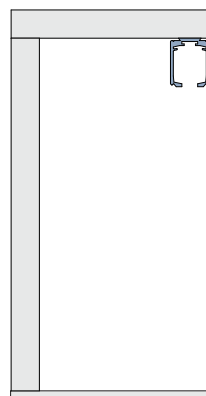
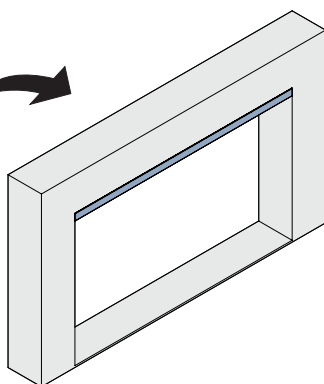
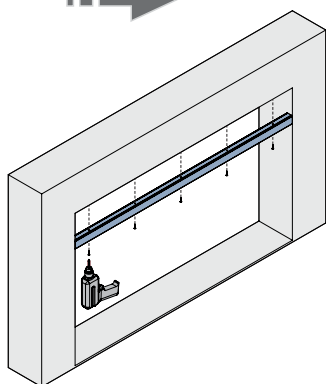


Medidas do rasgo na porta



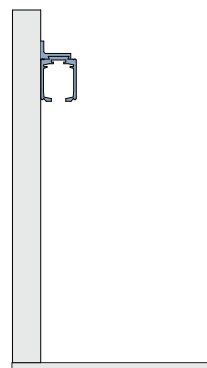
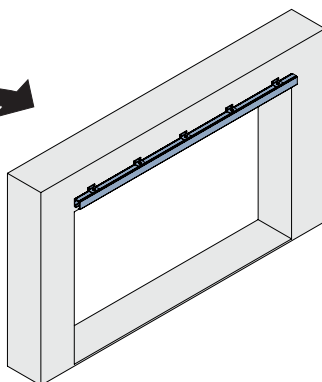
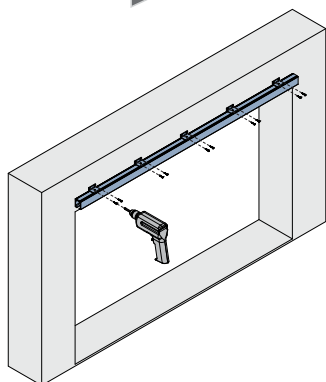
**5** PASSO

**Fixação interna, instalação do perfil.**



**6** PASSO

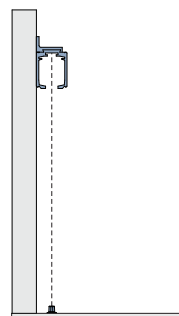
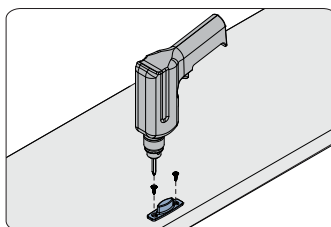
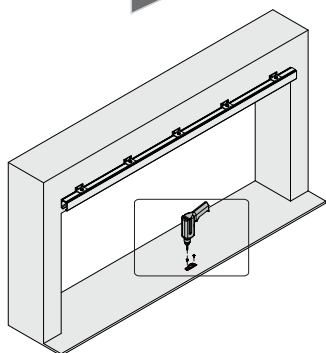
**Fixação externa, instalação do perfil.**



**7** PASSO

**Fixação do guia inferior.**

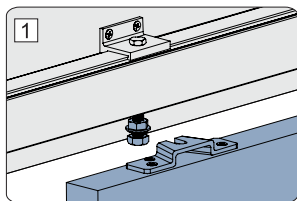
**Alinhar o guia inferior com o centro do perfil superior.**



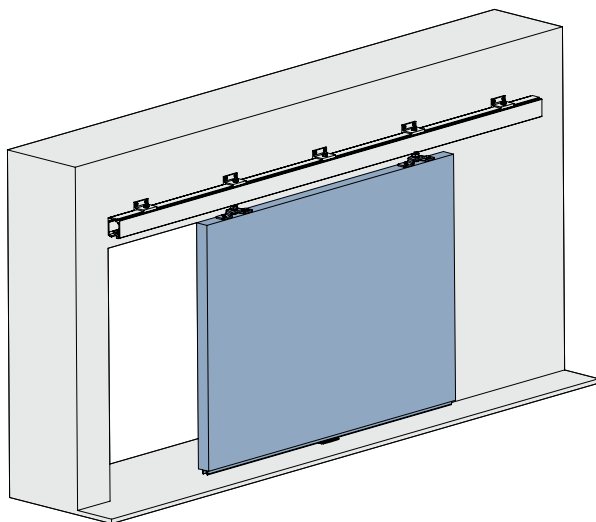
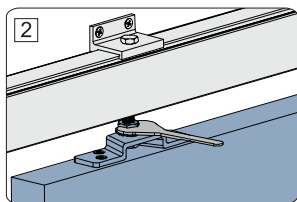
## 8 PASSO

### Instalação da porta.

Encaixar a porta

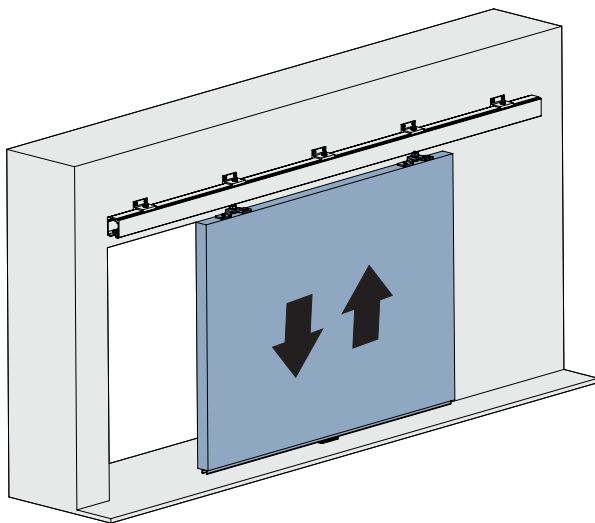


Fixar a porta no sistema

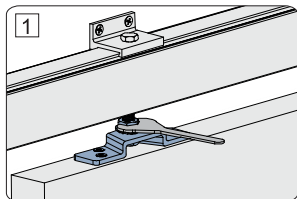


## 9 PASSO

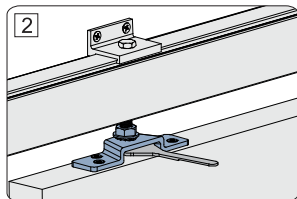
### Regulagem da altura da porta.



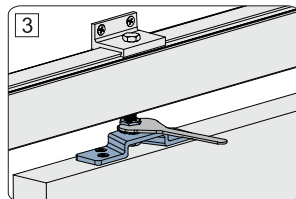
Afrouxar a porta do sistema



Encaixar a porta



Fixar a porta no sistema

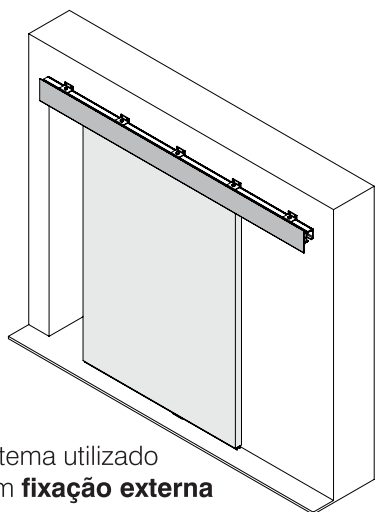
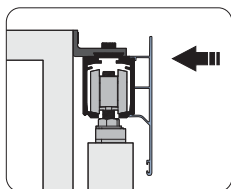
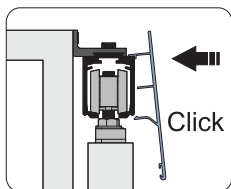
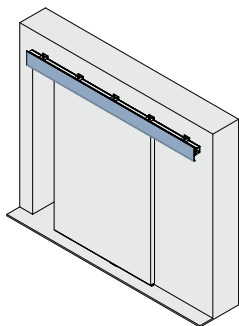


**10****PASSO**

Tampa de acabamento.

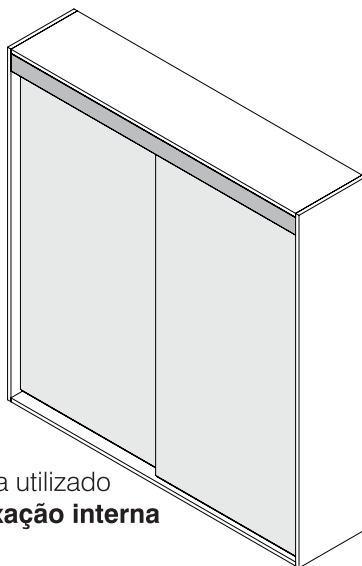
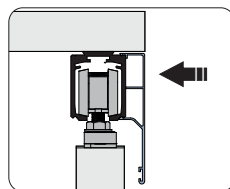
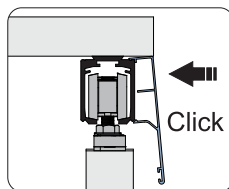
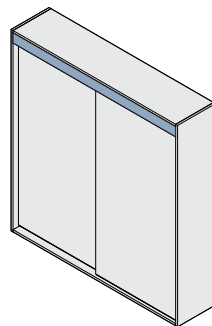
## Fixação Externa

Tampa lateral

Sistema utilizado  
com **fixação externa**

## Fixação Interna

Tampa interna

Sistema utilizado  
com **fixação interna****ROMETAL COMPONENTES PARA MÓVEIS LTDA.**Rodovia RSC 470 | km 176, 100 | n.º 2650 | Bairro Centro | CEP 95330-000  
Veranópolis | RS | Brasil | Fone (54) 3441 3100 | [rometal@rometalcomponentes.com.br](mailto:rometal@rometalcomponentes.com.br)