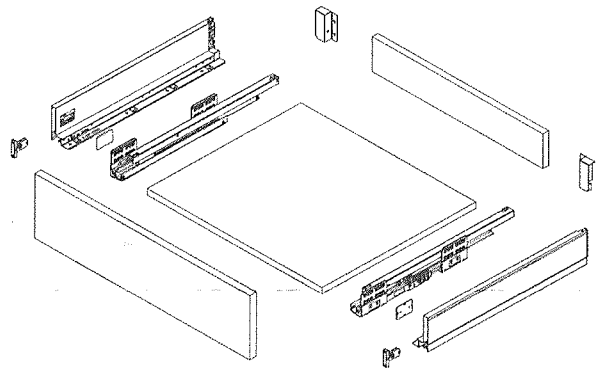
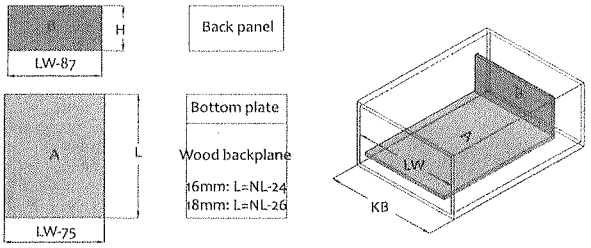
HIGOLD®

Basic components



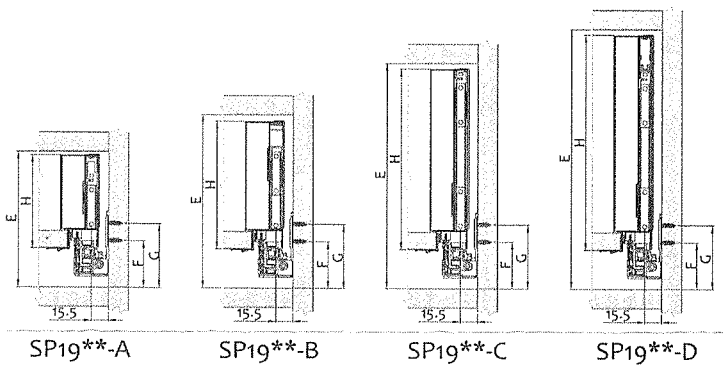
Cutting dimensions of 16mm/ 18mmthick MDF



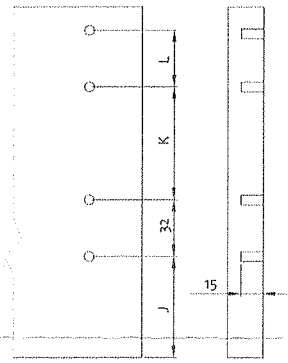
	H
SP19**-A	86
SP19**-B	118
SP19**-C	167
SP19**-D	199

KB : Cabinet width
LW : Internal cabinet width
NL : Nominal length
H : Back panel height

Cabinet space requirements

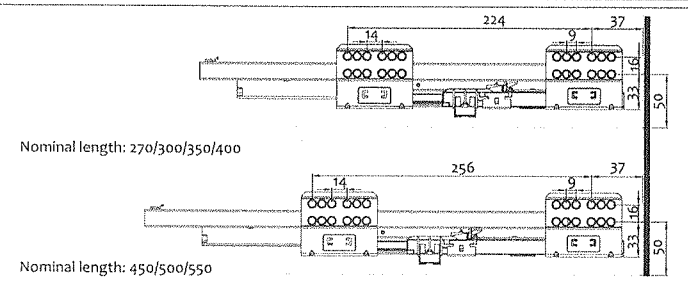


Front panel driling dimensions

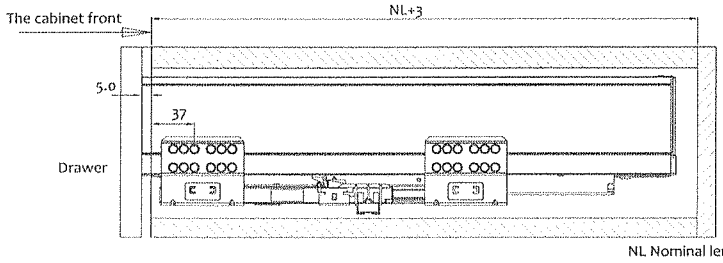


		E (min)	F (min)	G (min)	J (min)	K	L
16mm panel	SP1900-A/SP1910-A	115	33	49	47.5	/	/
	SP1900-B/SP1910-B	150				32	/
	SP1900-C/SP1910-C	198				64	32
	SP1900-D/SP1910-D	230				64	32
	SP1920-A	132	50	66	64.5	/	/
	SP1920-B	167				32	/
	SP1920-C	215				64	32
	SP1920-D	247				64	32
18mm panel	SP1904-A/SP1914-A	117	33	49	49.5	/	/
	SP1904-B/SP1914-B	152				32	/
	SP1904-C/SP1914-C	200				64	32
	SP1904-D/SP1914-D	232				64	32
	SP1924-A	134	50	66	66.5	/	/
	SP1924-B	169				32	/
	SP1924-C	217				64	32
	SP1924-D	249				64	32

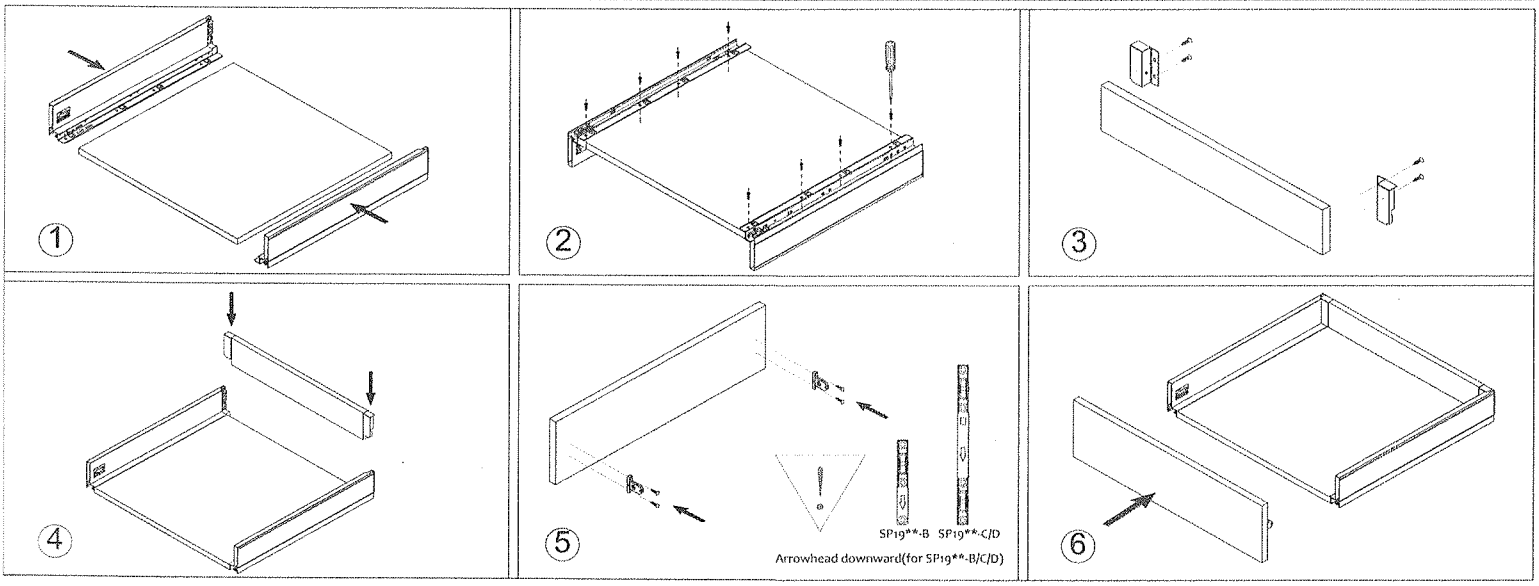
Slide mounting hole distance



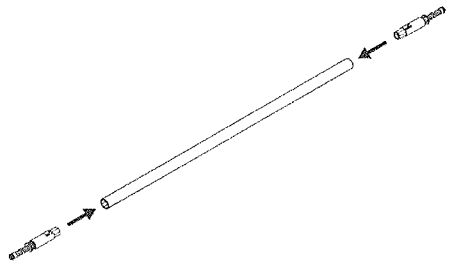
The cabinet body rail mounting dimensions



Drawer installation

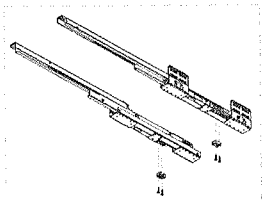


Drawer slides balance bar DIY cut(for SP1920/ SP1924 only)

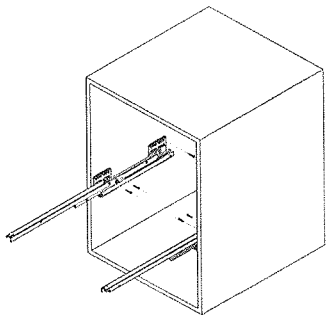


DIT cut: LW-128

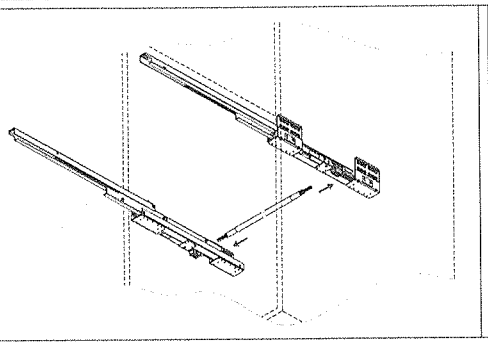
Slides installation

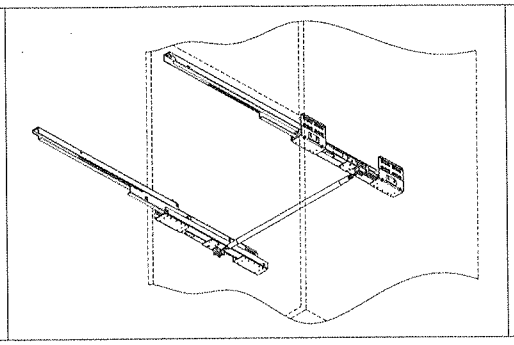


for SP1920/SP1924 only

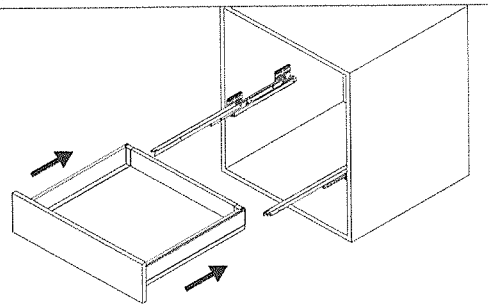


Balance bar installation(for SP1920/ SP1924 only)

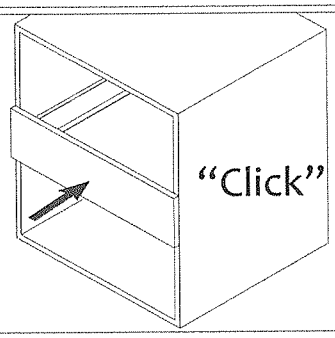


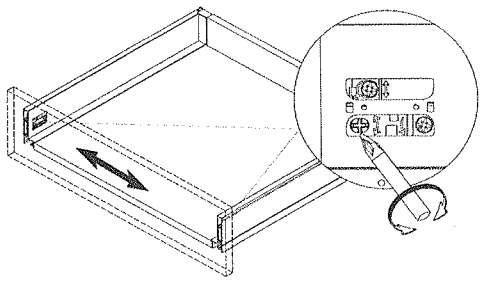


The drawer is installed in the cabinet

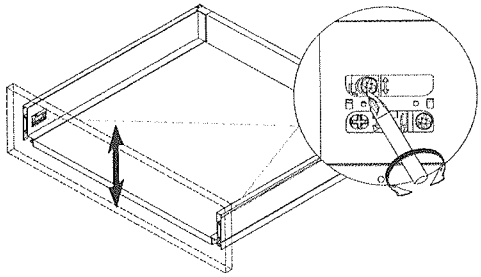


Front panel adjustment



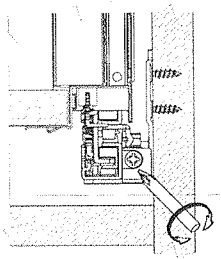


The panel left and right adjustment ±1.5mm.

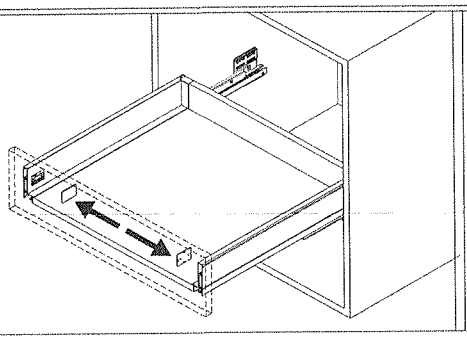


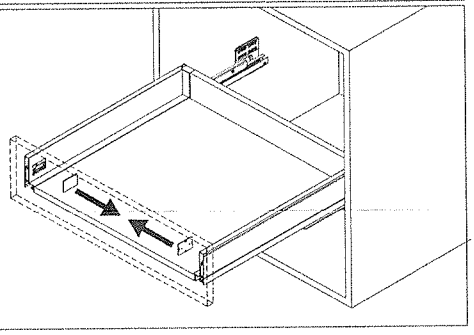
The panel up and down adjustment ±1.5mm.

Drawer disassembly.

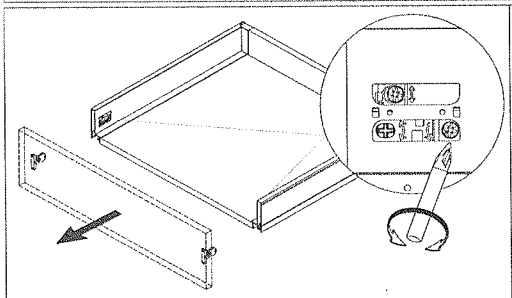


The panel front and back adjustment 3.5 to 8.5mm.
(for SP1910/SP1920/SP1914/SP1924 only)





Drawer removal



The panel is disassembled.

